**Shims – Runout and Axial Play**

Shims are thin materials used to **adjust spacing, compensate for misalignment, and control tolerances** in mechanical assemblies. They help in reducing **runout, axial play, and ensuring precise fitment** in rotating and stationary components.

**1. Runout & Axial Play – Definitions & Effects**

**A. Runout**

* **Definition:** The deviation of a rotating part from its true axis.
* **Types:**
	1. **Radial Runout** → Variation in a shaft's radius while rotating.
	2. **Axial Runout** → Variation in flatness along a rotating surface.
* **Effects:** Causes vibrations, noise, premature bearing failure, and misalignment in gears.

**B. Axial Play**

* **Definition:** Unwanted movement of a component along its axis.
* **Common in:** Bearings, gears, and rotating shafts.
* **Effects:** Leads to loss of precision, backlash, and uneven load distribution.

**2. Influence of Shims on Runout & Axial Play**

**A. How Shims Help in Controlling Runout**

* **Compensates for machining inaccuracies** in mounting surfaces.
* **Ensures uniform load distribution** across bearing surfaces.
* **Corrects parallelism & alignment** in gearboxes and motor shafts.

**Example:**

* If a motor mount has an uneven base, **shims** can be used to **adjust height and eliminate tilt**, reducing **axial and radial runout**.

**B. How Shims Help in Controlling Axial Play**

* **Fills excessive clearance** in bearing housings.
* **Preloads bearings** to reduce unwanted axial movement.
* **Ensures proper gear meshing**, preventing backlash.

**Example:**

* In **thrust bearings**, inserting **precise-thickness shims** limits excessive axial movement, ensuring stability.

**3. Material & Manufacturing Influence on Design**

**A. Material Choices for Shims**

* **Metallic Shims** → Stainless steel, brass, aluminum (high strength, wear-resistant).
* **Non-Metallic Shims** → Nylon, PTFE, composite materials (lightweight, corrosion-resistant).

| **Material** | **Best for** | **Advantages** |
| --- | --- | --- |
| **Stainless Steel** | High-load applications | Corrosion-resistant, high strength |
| **Brass** | Electrical contacts, light loads | Good conductivity, machinable |
| **Aluminum** | Aerospace, lightweight applications | Lightweight, corrosion-resistant |
| **Nylon/PTFE** | Low-friction, damping applications | Reduces noise, self-lubricating |

**B. Manufacturing Process & Precision**

* **Laser Cutting & Stamping** → High precision, fast production.
* **CNC Machining** → Used for custom, high-precision applications.
* **Laminated Shims** → Stackable layers for adjustable thickness.

**4. Possible Solutions to Reduce Runout & Axial Play**

| **Problem** | **Solution** |
| --- | --- |
| Excessive runout in rotating shafts | Precision shimming to adjust misalignment |
| Bearing axial play | Insert shims for controlled preload |
| Uneven surface contact | Use laminated or ground shims |
| Gear backlash | Adjust gear position using accurate shims |