



# **SNS COLLEGE OF TECHNOLOGY**

**Coimbatore-35**  
**An Autonomous Institution**

Accredited by NBA – AICTE and Accredited by NAAC – UGC with 'A+'  
Grade Approved by AICTE, New Delhi & Affiliated to Anna University,  
Chennai



## **DEPARTMENT OF AEROSPACE ENGINEERING**

### **19ASZ301– ROBOTICS & AUTOMATION IN SPACE**

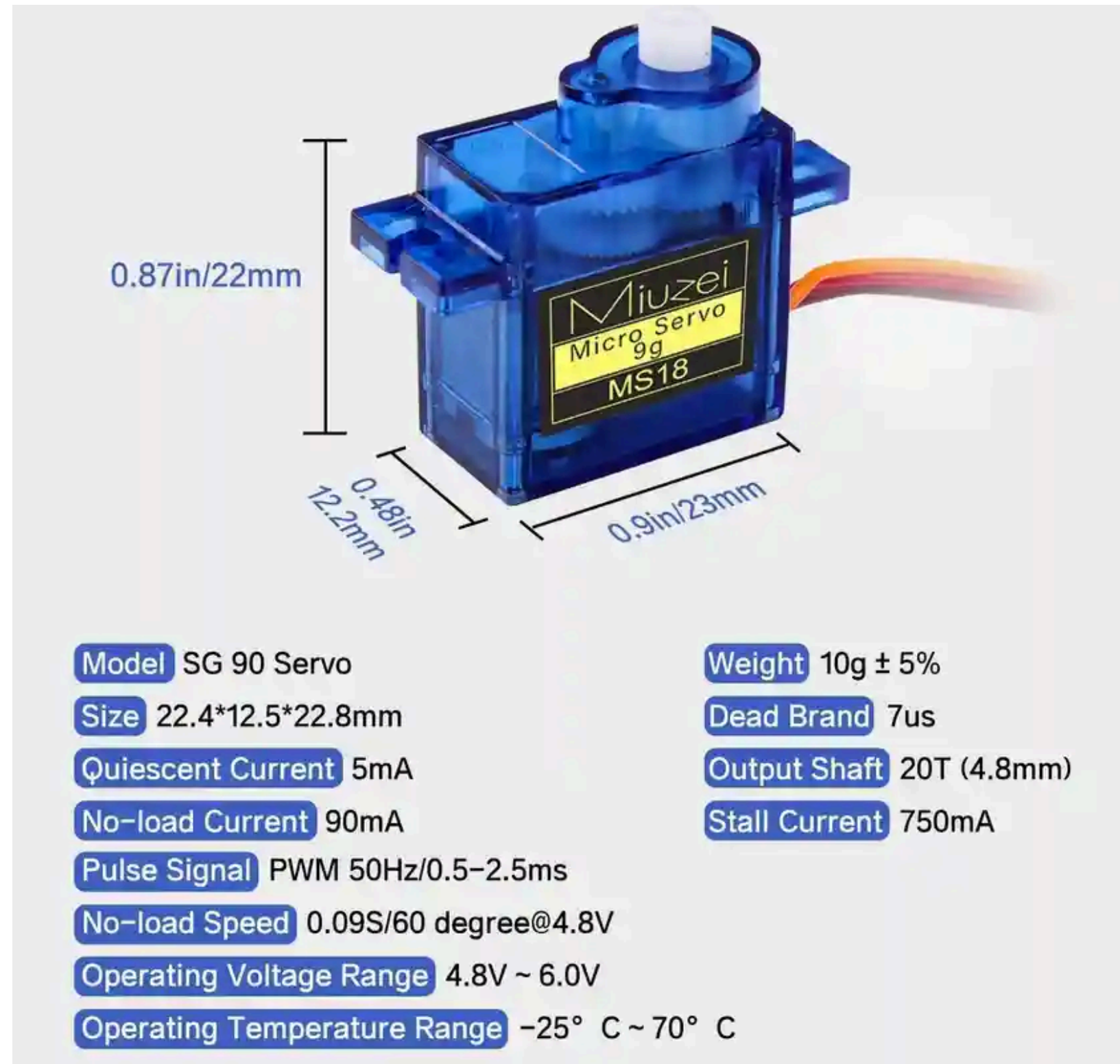
**III YEAR VI SEM**

#### **UNIT 3 –MOTION CONTROL AUTOMATION**

**TOPIC - Sizing of Servo motor for Specific Applications**



# SERVO MOTOR





# SIZING OF SERVOS



Continuous rotation servo size comparison. From left to right: SpringRC SM-S4303R, Power HD AR-3606HB, FEETECH FS5106R, Parallax Feedback 360°, Parallax (Futaba S148), and FEETECH FS90R.

	6 V		4.8 V		Weight (g)	Size (mm)	Digital?	Feedback?	Price
	Max speed (RPM)	Stall torque (oz-in)	Max speed (RPM)	Stall torque (oz-in)					
<a href="#">SpringRC SM-S4303R</a>	54	71	43	46	41	41.3 × 20.7 × 40.2			\$12.95
<a href="#">PowerHD AR-3606HB</a>	71	93	62	83	40	40.5 × 20.0 × 38.0			\$14.95
<a href="#">FEETECH FS5106R</a>	95	83	78	70	39	40.8 × 20.1 × 38.0			\$13.95
<a href="#">Parallax Feedback 360°</a>	140	35	–	–	41	40.0 × 20.0 × 37.2	✓	✓	\$27.99
<a href="#">FEETECH FT90R</a>	170	21	135	18	9	22.9 × 12.1 × 26.5	✓		\$7.95
<a href="#">FEETECH FS90R</a>	130	21	100	18	9	23.2 × 12.5 × 22.0			\$4.95





# SELECTION PROCESS OF SERVOS



## ✓ 1. Define the Robotic Application

Examples:

- Robotic arm joint
- Pick-and-place actuator
- Precision gripper rotation
- Mobile base drive

Each application will have:

- Load characteristics
- Motion profiles
- Torque and speed needs

## ✓ 2. Determine Load Parameters

a. Mass or Inertia ( $J_l$ )

- Rotational load  $\rightarrow$  Moment of inertia ( $\text{kg}\cdot\text{m}^2$ )
- Linear load  $\rightarrow$  Equivalent inertia =  $\text{Mass} \times (\text{Radius})^2$

b. Load Center Distance

- Affects torque due to arm length:
- $T = F \times d$  where  $d$  is distance from rotation axis

## ✓ 3. Define Motion Profile

Determine:

- Required acceleration ( $\alpha$ )
- Required velocity ( $\omega$ )
- Travel distance or rotation angle ( $\theta$ )
- Dwell times and number of cycles

## ✓ 4. Calculate Torque Requirements

a. Acceleration Torque ( $T_a$ )

$T_a = J_{\text{total}} \times \alpha$  Where:

- $J_{\text{total}} = J_{\text{load}} + J_{\text{motor}} + J_{\text{gear}}$
- $\alpha = \Delta\omega / \Delta t$

b. Friction Torque ( $T_f$ )

Based on sliding surfaces, estimated or measured.

c. Gravitational Torque ( $T_g$ )

For vertical movement:

$T_g = m \times g \times r$  Total Required Torque

$T_{\text{total}} = T_a + T_f + T_g$

## ✓ 5. Determine Required Speed

$\omega = 2\pi \times \text{RPM} / 60$

$\omega = 60 / 2\pi \times \text{RPM}$  Use required movement time to find peak and continuous speeds.

## ✓ 6. Check Duty Cycle

Define how often the servo runs vs. rests. This affects thermal sizing and continuous torque ratings.

## ✓ 7. Apply Safety Factor

Usually:

- $1.5\times$  to  $2\times$  safety margin on torque
- Helps handle unexpected loads, misalignment, or wear



*Thank You*